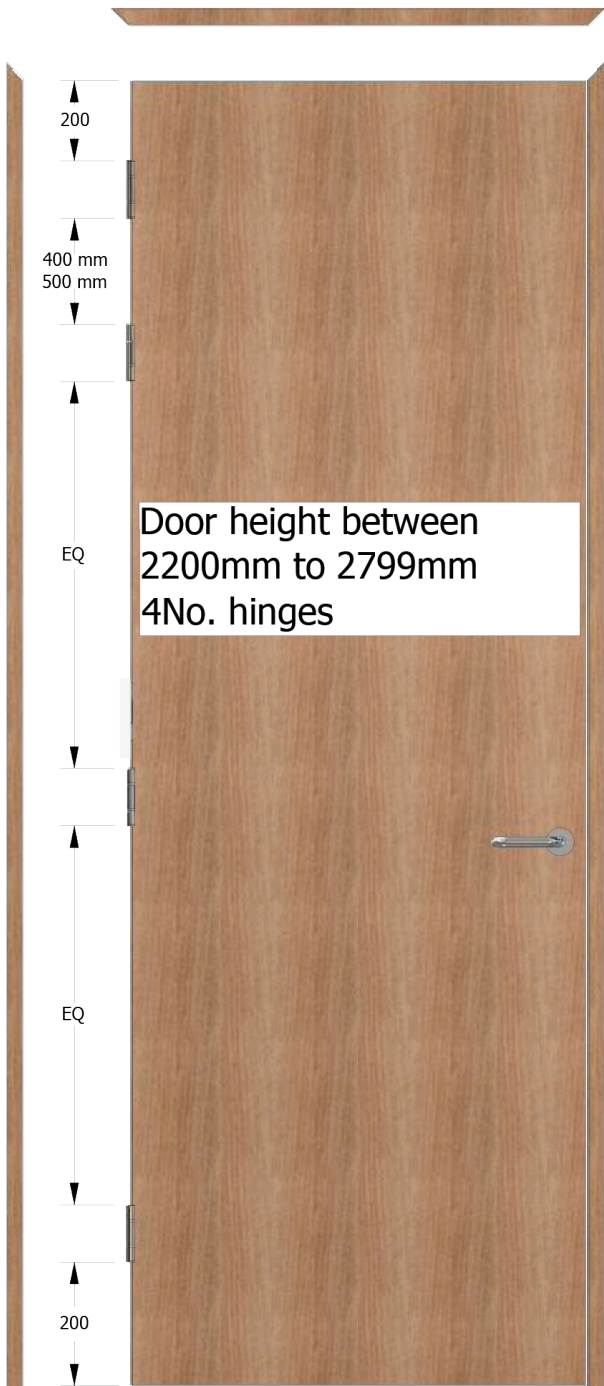


Door elevations showing **Forza** knuckle hinge positions FCW120

**FD120**

All dimensions to **edge** of hinge blade on door leaf.  
All dimensions to **FCW120** (Composite core FD120)  
All hinge blades must bedded on a min **2mm interdens**

Maximum hinge blade : Height 89 - 110mm  
Width 30 - 32mm  
Thick 2.4 - 3.5mm



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TITLE	Forza knuckle hinge positions FCW120 Falcon Composite core FD120
CODE	-
DRAWN BY	FABIO MARTINS
DATE	22/04/2024
ISSUE	1
DWG No.	FZD5538

Forza Standard Vision Panel Summary - Timber Bead

Forza offer eight stock vision panel styles in bead utilising 10mm Fire glass G90/3.  
W3, W5, W8, W9  
K6 Section 10: Protection against impact from and trapping by doors. 10.1 Visibility requirements of doors.



Dimensions shown are of the cut leaf aperture

FD30, FD60, Non-Fire

Core Type	Vision Panel Size Limit					
	Max combined area m2	Max Height mm	Max width mm	Min Margin		
				Head and Syles	From Base	Between apertures
FCW - Timber	0.35	1444	245	160	466	100

G90/3 -10mm Pyrodur\*  
\*10mm thick Pyrodur, is restricted to maximum horizontal length of 245mm due to limitations in fire resistance test evidence.



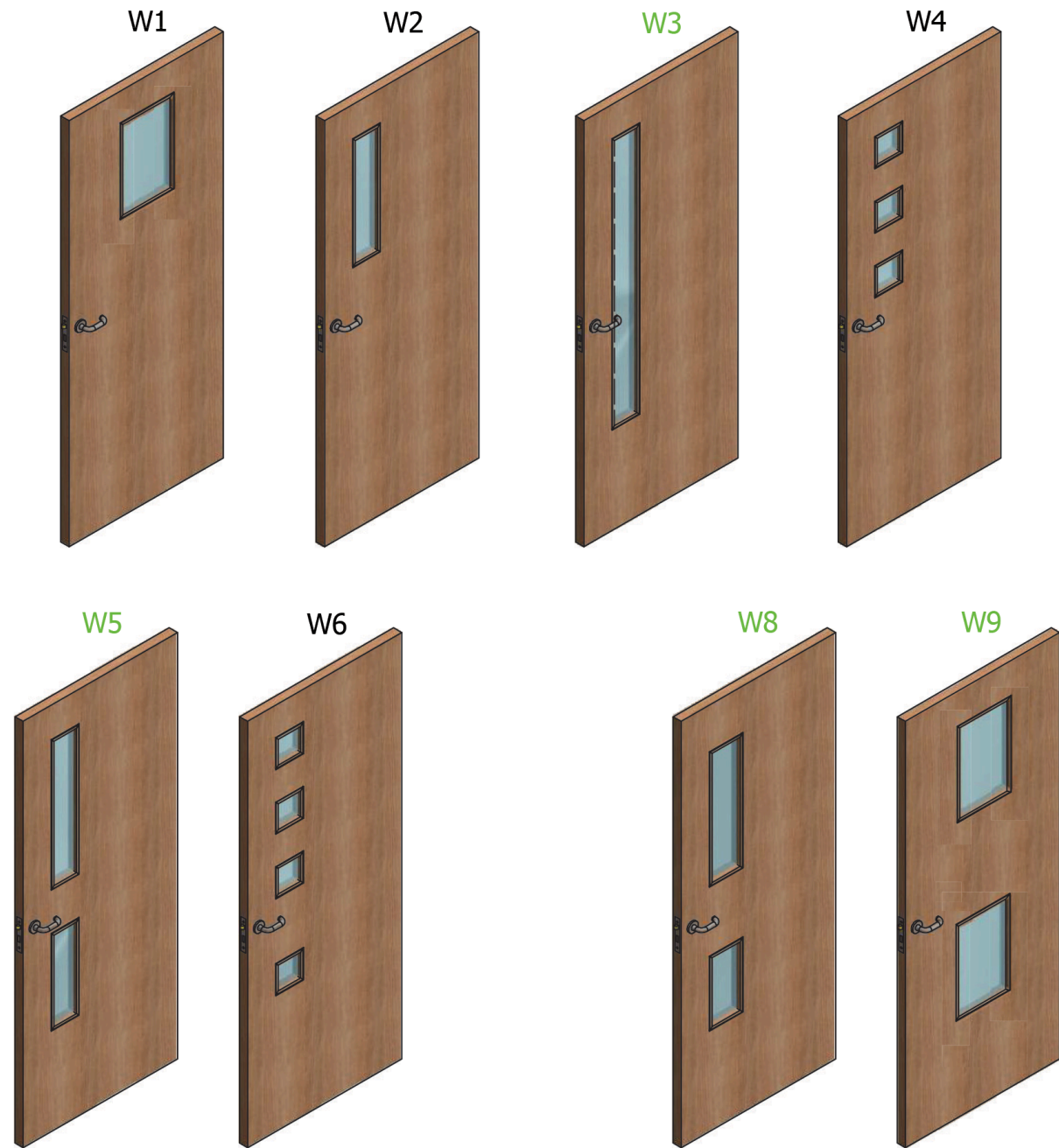
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TITLE	Standard Vision Panel Summary
CODE	FD30, FD60, Non-Fire
SHEET	1 of 2
DATE	10/06/2015
ISSUE	6
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# Forza Standard Vision Panel Summary - Timber Bead

Forza offer eight stock vision panel styles in bead utilising 10mm Fire glass G90/3  
W3, W5, W8, W9  
K6 Section 10: Protection against impact from and trapping by doors. 10.1 Visibility requirements of doors.



Dimensions shown are of the cut leaf aperture



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## FD30, FD60, Non-Fire

Core Type	Vision Panel Size Limit					
	Max combined area m2	Max Height mm	Max width mm	Min Margin		
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### G90/3 -10mm Pyrodur\*

\*10mm thick Pyrodur, is restricted to maximum horizontal length of 245mm due to limitations in fire resistance test evidence.

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