FD30 ENVELOPE OF APPROVED FIRESOUND DOOR LEAF SIZE IN A HARDWOOD FRAME (MIN 640KG/M3)

Latched
Single Acting
Double Leaf with Overpanel
LSADD - o/p

Overpanel Meeting Edge							
	Single Acting						
	Square	Unequal RB	Equal RB	Transom			
F/S 54/59	NO	NO	NO	•			

Single Acting Double Door Vertical Meeting Edge					
	Square	Rebate			
	Square	Unequal	Equal		
F/S 54/59	•	NO	NO		

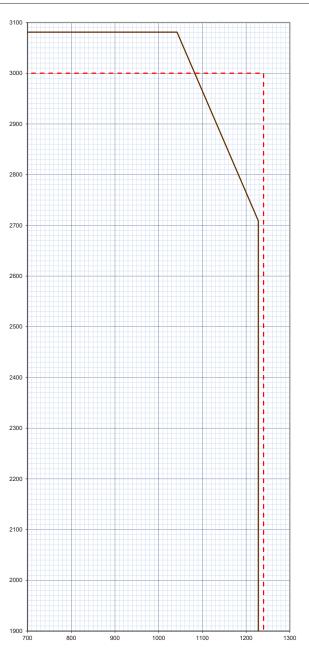
Firesound 54, Firesound Plus 54 and Firesound 59

Forza maximum overpanel high = 1000mm

Forza maximum manufacturing leaf size indicated by red dashed line 3000mm high x 1240mm wide

The Leaf size of each Forza core shown on this graph is calculated from an evaluation of British Standard 476: Part 22: 1987 fire resistance test evidence reference in KFSC (IFC).

Field of Application report.



Forza	Leaf Size				Vision Panel Size Limit					
Core					Max	Max	Max	Min Margin		in
	Max	Associated	Max	Associated	combined	Height	Width	Head	From	Between
	height	width	width	height	Area m ²	mm	mm	and	Base	VP's
								Style		
F/S 54/59	3081	1042	1228	2709	0.23	506	460	250/200	250	100
					0.23	460	506	250/200	250	100

SEP-24



(III)

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