

FORZA DOORS

FD90 INTUMESCENT SEAL SPECIFICATION

Intumescent Seal Specification for FCW90 Door Leaves Installed in Timber Frames

Location	Size and Position
Stiles/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in the frame reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in the frame reveal</p>
Head/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in the frame reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in the frame reveal</p>
Base/Door	<p>Forza Palusol</p> <p>1no 50 x 2 mm seal fitted centrally in the leaf edge.</p>
Square meeting stiles	<p>Forza PVC-seals</p> <p>2no 20 x 4 mm seals; 1no fitted in each leaf edge, with one set 5 mm from the pull face and the other set 5 mm from the push face</p>
Transom/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in each side transom reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in each side transom reveal</p>

FORZA DOORS

FD90 INTUMESCENT SEAL SPECIFICATION

Intumescent Seal Specification for FCW90 Door Leaves Installed in Composite Frames

Location	Size and Position
Stiles/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in the frame reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in the frame reveal</p>
Head/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in the frame reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in the frame reveal</p>
Base/Door	<p>Forza Palusol</p> <p>1no 50 x 2 mm seal fitted centrally in the leaf edge.</p>
Square meeting stiles	<p>Forza PVC-seals</p> <p>2no 20 x 4 mm seals; 1no fitted in each leaf edge, with one set 5 mm from the pull face and the other set 5 mm from the push face</p>
Transom/Frame	<p>Forza PVC-seals</p> <p>1no 20 x 4 mm seal fitted in a groove 7 mm from the pull face in each side transom reveal</p> <p>1no 25 x 4 mm seal fitted in a groove 33 mm from the pull face in each side transom reveal</p>

FORZA DOORS

FD90 INTUMESCENT SEAL SPECIFICATION

Intumescent Seal Specification for FCH90 Door Leaves Installed in Steel Frames

Location	Size and Position
Stiles/Frame	1no 60 x 1 mm surface fitted centrally in the frame reveal
Head/Frame	1no 60 x 1 mm surface fitted centrally in the frame reveal
Base/Door	1no 50 x 1 mm intumescent seal fitted centrally in the bottom edge of the leaf